

5/7/2018

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW5605G00551-3G-1**Job Sheet 176125**

Part No: RBW5605G00551-3G-1

Job Qty: 6 ea

Part Name: Shoe



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/4/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW5605G00551-3G Rev 2 IPP Rev A 18.03.26 New issue DP Verify DD

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/3/18	4/3/18	0.00	0.00	Start Up Machining-4		SL 18-5-16
120	Mori Seiki	6 pcs	4/4/18	4/4/18	1.00	1.50	MORI SL-154		SL
130	QC	6 pcs	4/4/18	4/4/18	0.00	0.00	QC2 Machining-5		SL
140	QC	6 pcs	4/4/18	4/4/18	0.00	0.00	QC8 Machining-5		B.e 18-05-16
170	Packaging	6 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-2		DYC 18/05/24
180	QC21-SA	6 Ea	4/4/18	4/4/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per folio FC 092 FOLIO REV: _____ DWG REV: _____ 2-Debur DAS
 Descriptions: 170 - IDENTIFY AND STOCK 21
9-89

MAY 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.750	304 Round Bar 1.750	1.2480 ft (.208 ea)	90-Start up Operation	<u>5068503</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.750	1	15	0

1.25**Part Specifications**

Specifications could not be found.

Plex 5/7/18 10:37 AM dart.logan.david



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Container No: S071887



Part: RBW5605G00551-3G-1

Job No: 176125

Serial No/Batch: S071887

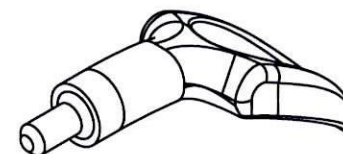
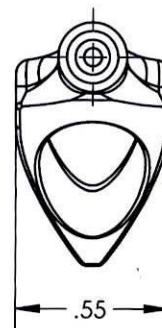
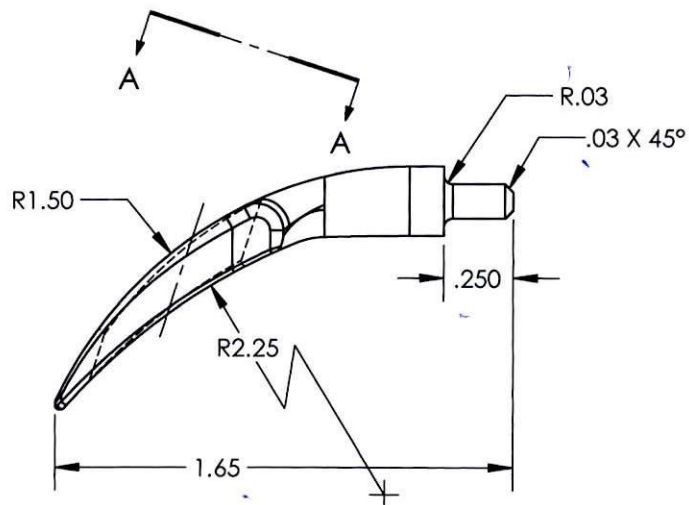
Revision: 2

Inspector:

Date: 05/16/18

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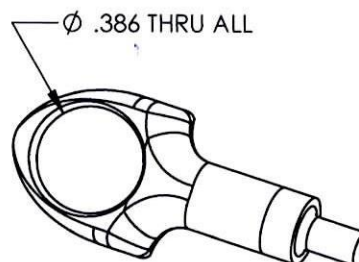
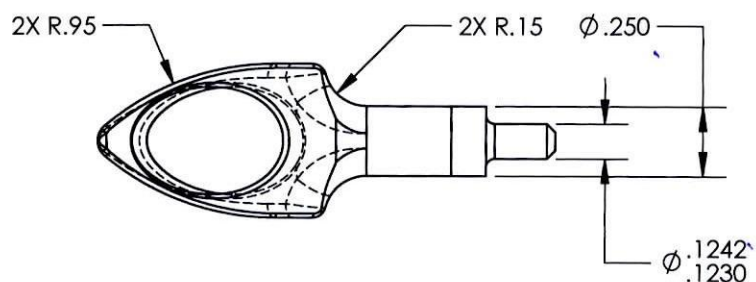
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



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RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. 176125

20180507

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SECTION A-A

(-1)

SHOE

NOTE:
USE CAD DATA FOR MANUFACTURE.

DART AEROSPACE	
TITLE FILLER INSTALLATION TOOL	
DWG NO. RBW5605G00551-3G-1	REV 2
MAT'L 304	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: MACKOVJAK	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AGUSTA AW139
SCALE 3:2	DATE 4/8/2016
SHEET 2 OF 3	